

SPLIT

Date: Tuesday, 05/08/2008 12:57:58 PM
User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: WEARPAD		
Job Number	: 40988		Part Number	: D35641		
Estimate Number	: 12781		Drawing Number	: D3564 REV D		
P.O. Number	:		Project Number	: N/A		
This Issue	: 05/08/2008		Drawing Revision	: D		
Prsht Rev.	: NC		Material	:		
First Issue	: 11		Due Date	: 12/08/2008		
Previous Run	: 39286		Qty:	20	Um:	Each
Written By	:		16			
Checked & Approved By	: MF 08-08-05					
Comment	: Est Rev:A New Issue 07-03-08 ec					
	Est Rev:B As per Rev C 07-07-09 JLM					
	Est Rev:C As per Rev D 07-09-09 JLM Verified By:EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	M304S16GA	304/316 Sheet .063	
Comment: Qty.: 1.1550 sf(s)/Unit Total : 23.1000 sf(s) M304S16GA Stainless steel sheet 0.063" thick Batch: 108704 B 8-8-6			
2.0	WATER JET	FLOW WATER JET	
Comment: FLOW WATER JET 1-Cut as per Dwg D3564 ****(D3564-1F)**** Dwg Rev: D Prog Rev: D B 8-8-6			
Comment: 2-Deburr if necessary B 8-8-6			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE B 8-8-6			
4.0	QC8	SECOND CHECK	
Comment: SECOND CHECK S 08/08/08 (22) counted			
5.0	BRAKE NC	NC BRAKE	
Comment: NC BRAKE Deburr if necessary Form on Brake as per Dwg D3564 using Jigs DT 8179 and DT 8155 S 08/08/08 /19 (22)			

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	Form Joggles (2) as per Dwg D3564 on brake using Jig DT 8157	
6.0	QC5	INSPECT WORK TO CURRENT STEP 
Comment: INSPECT WORK TO CURRENT STEP Ensure joggle as per dwg D3429		 S 08/08/21 422 counter
7.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1 
Comment: LARGE FABRICATION RESOURCE 1 Qty Description Batch A/R 2059B Hardcoat M108631 Weld hardcoat as per Dwg D3437		 A6
8.0	QC10	VISUAL INSPECTION OF GROUND WELDS 
Comment: VISUAL INSPECTION OF GROUND WELDS		 EL 08-08-21
9.0	QC5	INSPECT WORK TO CURRENT STEP 
Comment: INSPECT WORK TO CURRENT STEP		 S 08/08/21 816
10.0	POWDER COATING	POWDER COATING  M106442
Comment: POWDER COATING Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3 START TIME: 11:15 OVEN TEMPERATURE: 320 °F FINISH TIME: 11:45		 16X
11.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION  m.k 08/08/21
Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION		08-08-21 816
12.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: FP-19		 98 08-08-21 816

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Seq. #: Machine Or Operation:

Description :

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/22 MF

Job Completion:



MF 08-08-01

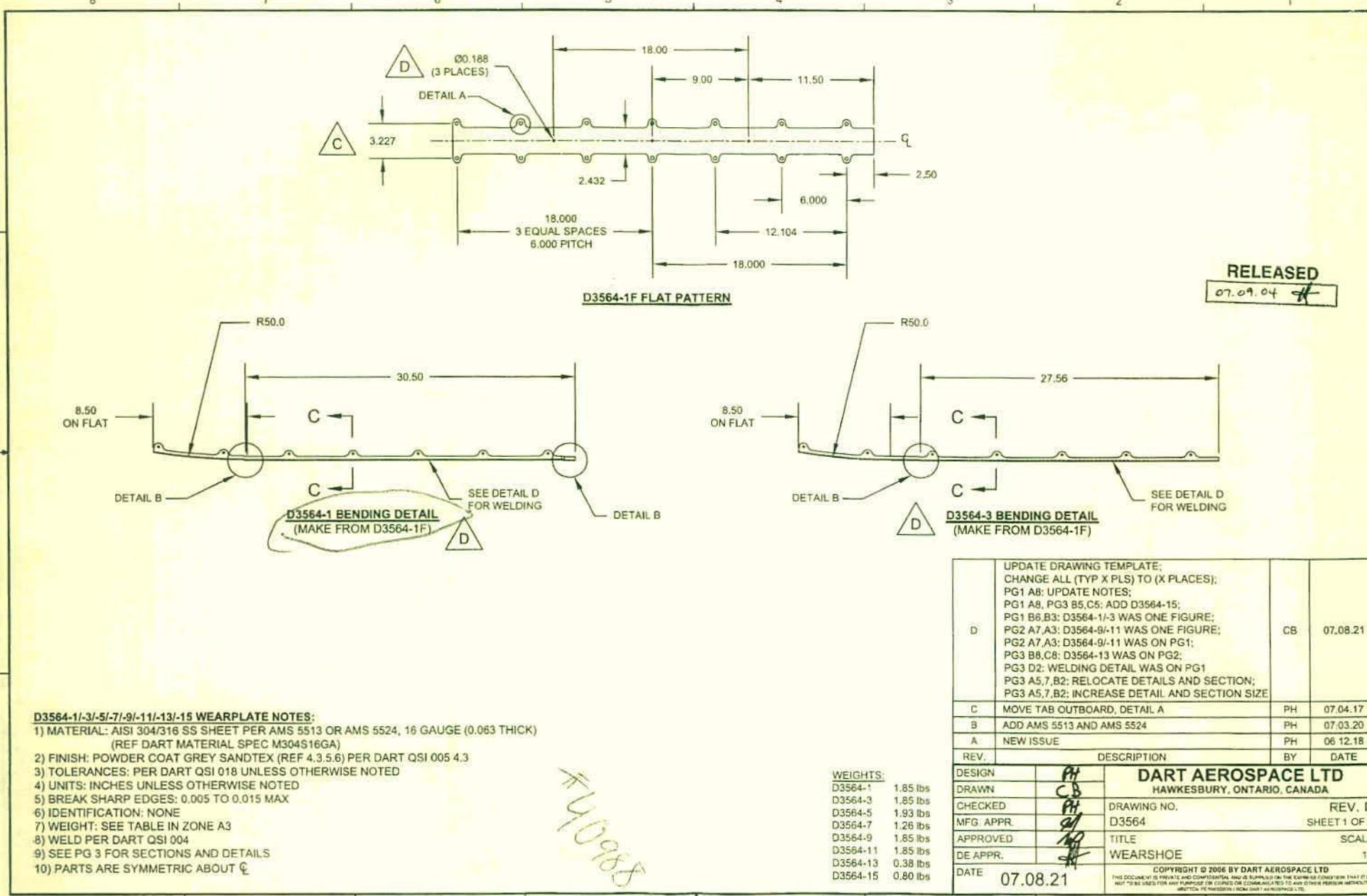
DART AEROSPACE LTD	Work Order:	40988
Description: Wearshoe	Part Number:	D3564-1
Inspection Dwg: D3564 Rev: C		Page 1 of 1

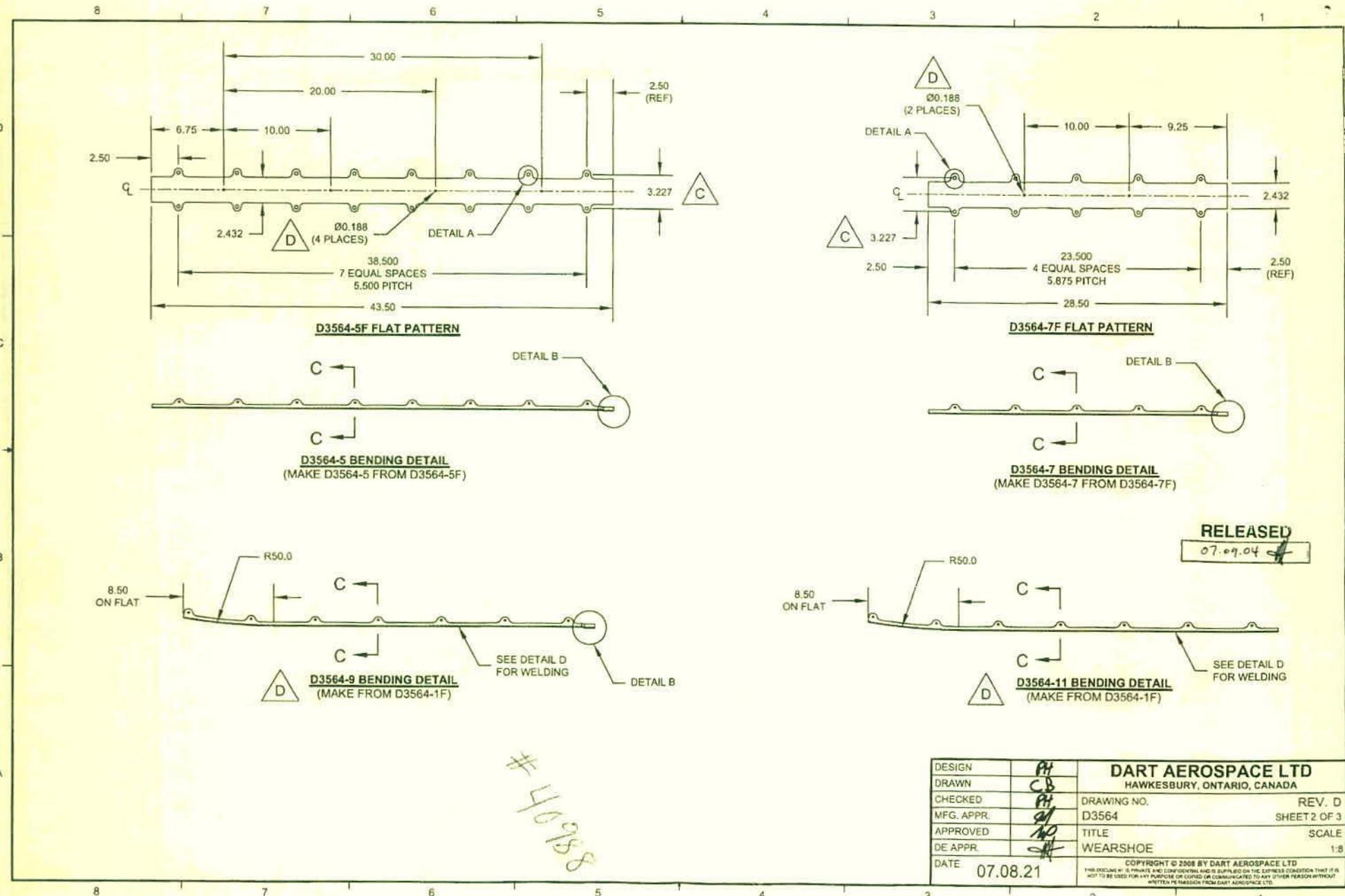
FIRST ARTICLE INSPECTION CHECKLIST

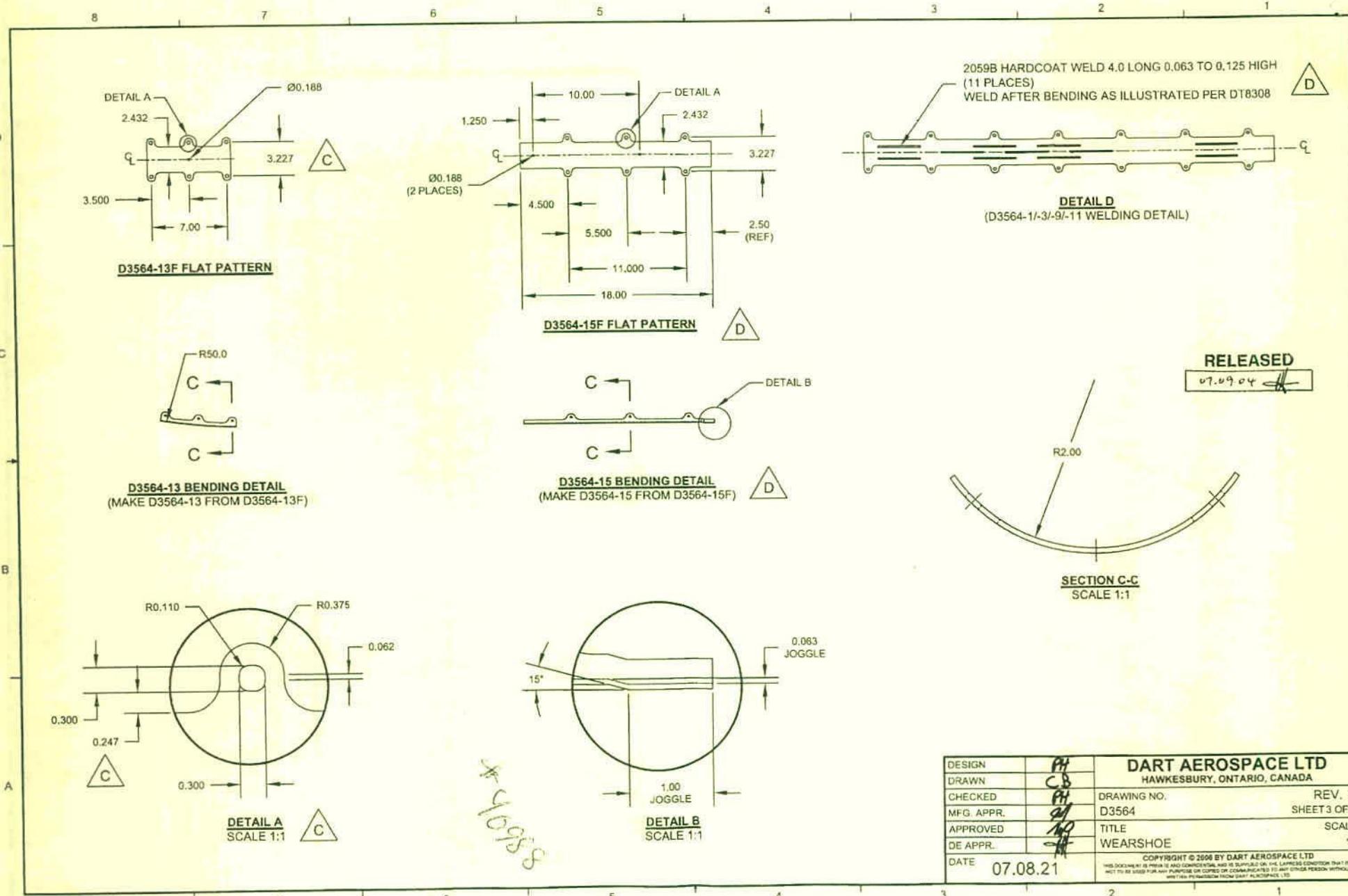
X First Article Prototype

Measured by: <u>BR</u>	Audited by: <u>S</u>	Prototype Approval: N/A
Date: <u>8-8-06</u>	Date: <u>08/08/06</u>	Date: N/A

Rev	Date	Change	Revised by	Approved
A	07.09.06	New Issue	KJ/JLM	E







DESIGN	PH	DART AEROSPACE LTD
DRAWN	CB	HAWKESBURY, ONTARIO, CANADA
CHECKED	PH	DRAWING NO. D3564
MFG. APPR.	SI	REV. D
APPROVED	100	SHEET 3 OF 3
DE APPR.	SI	SCALE 1:8
DATE	07.08.21	COPYRIGHT © 2006 BY DART AEROSPACE LTD

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